

Removal

- 1 Remove driver's door (72-050) and place on suitable base (table with foam fabric mat).
- 2 Unscrew door hinges.
- 3 Remove lining on driver's door (88-800).
- 4 Remove door handle outside on driver's door (72-240).
- 5 Remove external rear view mirror (88-900 or 88-905).
- 6 Remove trimstrip with sealing strip on driver's door (88-805).
- 7 Remove door lining on driver's door (72-100).
- 8 Remove inside sealing strip (72-160).
- 9 Remove sealing frame on driver's door (72-220).
- 10 Push-off reflector on door frame rear bottom.
- 11 Remove crank window on driver's door (72-190).
On vehicles with "electric window opener" as special equipment, pay attention to RA 72-185.
- 12 Remove inside door actuation on driver's door (72-230).
- 13 Remove door lock on driver's door (72-250).
- 14 Remove door holder (72-210).
- 15 Remove flexible window run channel (72-198).
- 16 Remove trimstrips on window frame.
- 17 Remove element for central locking system.
- 18 Unscrew switch for electrically adjustable driver's seat.

72-051 Dismantling front door

Specified jobs on spare part door

19 Seal seams on door (97-400).

20 Paint spare part door.

Note: Upon priming, provide surface under paneling (bumper) with MB-permanent underdoor protection (dispersion, soluble in water), part No. 001 986 46 10 (1 kg) or 001 986 01 10 (30 kg); thickness of coat approx. 250 μm ; for application refer to 98-150.

21 Glue insulation to inside of door leaf (insulation is self-adhesive).

22 Perform repair preservation (97-150).

Installation

23 For installation proceed vice versa.

Attention!

For items 16, 11 and 7 proceed as follows:

16 Provide trimstrips prior to installation inside with MB-body sealing compound, part No. 001 989 63 20.

11 Upon installation, adjust crank window (72-195).

7 The screw at top of handle is micro-encapsulated and should either be replaced or screwed-in with a screw locking compound.